January 5, 2010 10:09:15 AM

Item ID:

D206-718-011

Accept

Setup Start

Stop



Revision ID:

Fuel Scupper Item Name:

Required Date: 18/01/2010

05/01/2010

Start Qty: 10.00 Req'd Qty: 10.00

Cust Item ID:

Customer:

*Reference:

Start Date:

Approvals:

Start

Run



QC:

SPC (Y/N): Date:

Date:

Stop



Sequence ID/ **Work Center ID**

Operation Description Set Up/ **Run Hours** Draw Draw Number Rev.

Plan Code

Accept Qty

Reject Reject Qty

Stamp

Draw Nbr

Revision Nbr

IIN-D206-718 Α

0.00

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD206-718-011 CHG001

110

100

Packaging

Packaging

Pick Kit

0.00

Memo

Memo

0.00

10-1-11 (10W) S

120

QC

Quality Control

OC4-100% Inspect kits for completeness

0.00

W/O:		WORK ORDER CHANGES						
DATE	STEP PROCEDURE CHANGE		В	у С	ate	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			- Partie 19 - 19 - 19 - 19 - 19 - 19 - 19 - 19					
		• 11	,	İ	ł			
					1			

Part No:	PAR #: Fault Category:	NCR: Yes No DQA:	Date:
Resolution:	Disposition:	QA: N/C Closed:	Date:

Verification Section C	Approval Chief Eng	Approval QC Inspector
	Chief Eng	QC Inspector
		}



January 5, 2010 10:09:15 AM

Item ID:

D206-718-011

Accept

Setup Start



Stop



Revision ID: Item Name:

Fuel Scupper

05/01/2010 Start Date:

Required Date: 18/01/2010

Start Qty: 10.00 Reg'd Qty: 10.00

Identify and pack for shipping as per PPP D206-718-011

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

0.00

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Packaging

Set Up/

Run Hours

Number

Draw Rev.

Plan Code Accept Qty

Reject Qty

Reject Number Stamp

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

Location:

0.00

0.00

MF 10-1-19

W/O:			WO	RK ORDER CHANG	ES	7.000		· · · · · · · · · · · · · · · · · · ·	*
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						·····			
Part No	•	PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	A:	Date:	
	R	esolution:	Disposition	:	QA: N/C	Closed:		Date:	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NC	R)			
DATE	STEP	Description of NC		Corrective Action Section		Verific	cation	Approval	Approval
	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		ion C	Chief Eng	QC Inspector
				·					

Picklist Print January 5, 2010 10:09:19 AM Work Order ID: 54986 Parent Item: D206-718-011 Parent Item Name: Fuel Scupper Start Date: 05/01/2010 Required Date: 18/01/2010 Start Qty: 10.00 Required Qty: 10.00 Comments: Bin Primary Unit of Component Item ID/ Replacement Mfg/ Last Route Qty on Remainis Date Status Qty To Pik Iten Location Measure Hand Location Seq ID Issued Issued Item Name Item ID Purch 10.0000 10.0000 110 Each 80-004-2-12 Purchased No Warehouse Loc Oty Loc Code Location Main Warehouse ST 10 107173 10 AN3H14A 110 Each 96.0000 40.0000 No Purchased Warehouse Loc Qty Loc Code Location Main Warehouse 96 100229 76 20 110 Each 4,915.000 10.0000 Purchased No 10-1-11 39 Washer Loc Code Warehouse Loc Qty Location Main Warehouse ST 4915 101291 16 104885 25 105793 236 109632 174 110985 4464

W/O:			WO	RK ORDER CHANGES	3			· · · · · · · · · · · · · · · · · · ·	,	
DATE	STEP	PRO	OCEDURE CHAN	IGE	By Date Qty Chief Eng			Approval Chief Eng / Prod Mgr	Appiovai	
		,	oral, re. a					,		
Part No	:	PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	A :	_ Date: _		
	R	esolution:	Disposition	1:	QA: N/C C	losed:		Date: _		
NCR:		\	WORK ORDE	R NON-CONFORMAN	CE (NCF	R)				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	Sign &	🙎 Secti	cation on C	Approval Chief Eng	Approval QC Inspector	
				Onto Eng			· · · · · · · · · · · · · · · · · · ·			

Status

January 5, 2010 10:09:19 AM

Work Order ID: 54986

Parent Item:

D206-718-011

Parent Item Name: Fuel Scupper

Comments:



Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 10.00

Required Qty: 10.00

Compone	ent Item	ID/
Item Nar	ne	
	·	

Replacement Mfg/ Item ID

Purch

Manufactured

Manufactured

Purchased

Primary tem Location

No

No

No

Location

Route Seq ID

110

110

Unit of Measure

Each

Oty on Hand

15.0000

Remaining Qty 1 Pick Issued

Issued

Fuel Scupper Assembly

Warehouse
Location
Main Wareho

15 5 10

Each

Each

Loc Oty

Loc Code

10.0000

10.0000

10.0000

D3271-1

#DGasket

Warehouse

Location

Main Warehouse ST

23471

Loc Qty

Loc Code

1.0000

Clamp

Warehouse Loc Oty Loc Code

110

Location Main Warehouse

112466

30 10 26

30.0000

W/O:			W	ORK ORDER CHANGI	ES			.	,
DATE STEP		PRO	CEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:							
	R	esolution:	Dispositio	n:	_ QA: N/C	Closed:		Date: _	
NCR:		V	VORK ORD	ER NON-CONFORMA	NCE (NC	CR)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	on B Sigr	1& ∣ _{Sec}	cation ion C	Approval Chief Eng	Approval QC Inspector

January 5, 2010 10:09:19 AM

Work Order ID: 54986

Parent Item:

D206-718-011

Parent Item Name: Fuel Scupper

Component Item ID/

Comments:

Item Name

Replacement Mfg/ Item ID

Purch

Bin Primary Item Location

No

Last Location Route Seq ID

Unit of Measure

Hand

Qty on Remaining Qty To Pick Issued

Start Qty: 10.00

Start Date: 05/01/2010

Date Issued

Required Date: 18/01/2010

Required Qty: 10.00

Status

MS27039-1-40 +

Purchased

Warehouse

110

Each

20.0000

Loc Code

10.0000

NAS43DD3-128 1

Purchased

No

Location Main Warehouse

> 20 20 110 Each

Loc Qty

40.0000

10.0000

10~1~11 SH

4/LSpacer

Warehouse

Loc Oty

Loc Code

Location

Main Warehouse

ST

40 40

	WORK ORDER O					
STEP	PROCEDURE CHANGE			Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	······································					
5	STEP					PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr

Part No:		PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
	Resolution:		Disposition:	QA: N/C Closed:	•	Date:

NCR:			WORK ORDE	ER NON-CONFORMANO	CE (NCR))				
		Description of NC		Corrective Action Section B			Verification Approval	Approval		
DATE	STEP	Section A Initial Action	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector			
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	DESIGN DRAWN BY		DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				
T	CHECK	(ED	APPROVED	DRAWING NO.	REV. Á			
ı		911	THE	D206-718	SHEET 1 OF,1			
Γ	DATE			TITLE	SCALE			
	04.0	2.23		FUEL SCUPPER	NTS			
	Α		04.02.23	NEW ISSUE				

REFERENCE ONLY

Qty -011	Part No.	Description				
Х	D206-718-011	FUEL SCUPPER				
, 1	D3270-041 /	FUEL SCUPPER ASSEMBLY (REPLACES ECM 32801-01)				
, 1_	D3271-1	GASKET (REPLACES ECM 32801-05)				
·						
, 1	80-004-2-12	INSERT				
. 4	AN3H14A	BOLT				
1	AN960JD10L 7	WASHER				
1 1	MS21919DF6	CLAMP				
,1.	MS27039-1-40	SCREW				
1	NAS43DD3-128	'SPACER				
•						

GENERAL NOTES:

- 1) D206-718-011 REPLACES ECM 206-99216-1
- 2) INSTALL D206-718-011 KIT PER INST32801-04 REV. 0 (REF: DOCUMENT CONTROL LIST A-328-DCL1 REV. 0 PER CANADIAN STC SH99-216 & FAA STC SR01187NY)

Dart	Aeros	pace	Ltd
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W/O:	<u> </u>		W	ORK ORDER CHANGI	<u> </u>				
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									,
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	\ <u>.</u>	Date:	
		Disposition:							
NCR:		1	WORK ORD	ER NON-CONFORMA	NCE (NCF	R)			
DATE	STEP	Description of NC Section A	Corrective Action Section B					Approval	Approval
			Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section		Chief Eng	QC Inspector
						:			
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